## **Biocompatibility, Food Contact and Pharmacopeia Testing\***

Tyvek.

August 27, 2015

Cytotoxicity (ISO 10993-5)	PASS: • Pre-sterilization • Post-sterilization and 5- and 10-year accelerated aging (EO, 100 kGy gamma, 100 kGy electron-beam, STERRAD° 100S, vapor hydrogen peroxide, steam)	COMPLETED
Endotoxins (USP <85>)	PASS (pre-sterilization)	COMPLETED
Skin irritation and sensitization (ISO 10993-10)	PASS (pre-sterilization)	COMPLETED
Bioburden (ISO 11737-1)	Similar performance to current Tyvek® (pre-sterilization)	COMPLETED
Extractables and leachables (ISO 10993-18: Infrared spectroscopy; ICP-MS; GC-MS; UPLC-MS)	Pre-sterilization:  • No major bands of interest (Infrared spectroscopy)  • Met all requirements (ICP-MS; GC-MS; UPLC-MS)  Post-sterilization (EO, 100 kGy gamma, 100 kGy electron-beam, STERRAD* 100S, vapor hydrogen peroxide, steam):  • No major bands of interest (Infrared spectroscopy)  • Met all requirements (ICP-MS; GC-MS)  • UPLC-MS testing—see**	COMPLETED
U.S. Food Contact		
21 CFR 177.1520	PASS (pre-sterilization, EO, 100 kGy gamma, 100 kGy electron-beam, STERRAD° 100S, vapor hydrogen peroxide, steam)	COMPLETED
U.S. Pharmacopeia		
USP <88> Class VI	PASS (pre-sterilization)	COMPLETED
USP (661)	PASS (pre-sterilization, EO, 100 kGy gamma, 100 kGy electron-beam, STERRAD° 100S, vapor hydrogen peroxide, steam)	COMPLETED
European Food Contact		
EC Reg. 10/2011	PASS (pre-sterilization, EO, 100 kGy gamma, 100 kGy electron-beam, steam)	COMPLETED
European Pharmacopeia		
EP 3.1.5 and EP 3.1.3	Meets the compositional and extractable requirements (pre-sterilization)	COMPLETED
EP 3.1.5 Selected Testing: (1) Identification A: IR Spectrometry (2) Hexane Solubility	PASS (EO, 100 kGy gamma, 100 kGy electron-beam, STERRAD® 100S, vapor hydrogen peroxide, steam)	COMPLETED
Japanese Food Sanitation Law		
Specifications and Standards for foods, food additives and other materials (Notification No. 370 of MHLW III-D-2)	PASS (pre-sterilization)	COMPLETED

NOTES: \* Generated for 1073B and/or 1059B Transition Protocol material and Tyvek\* 1073B and/or 1059B current material.

<sup>\*\*</sup> Under extraction conditions of 70°C for 24 hours in purified water, a compound tentatively identified as an "oxygenated unsaturated hydrocarbon" was found to exceed the 0.1 µg/mL concentration allowance by ~0.01-0.25 µg/mL.